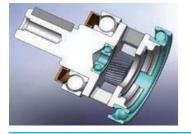


### PGRH SERIES FEATURES PGRH系列 產品特點



行星固定架及出力軸設計一體成型,目前後培林 設定位置為大跨距,可達到最大扭轉剛性及出力 軸高徑向負載能力。

Planetary arm bracket and output shaft are one-piece constructed, setting bearing apart for larger span to reach the largest reverse rigid and contribute high axis radial load capacity.



齒輪材質選用高級合金鋼,獨特熱處理至最佳硬 度,兼具表面硬度及心部韌度,並經過齒型研磨 加工,以獲得最佳的精度、高耐磨耗及高耐衝擊 韌性

Alloy steel gear with unique heat treatment. Additionally, with gear grinding processing to get the best accuracy, high wear resistance and high impact toughness.



太陽齒前端軸承直接置入於行星 固定架内,整體機械結構設計, 以確保傳動元件的同心度。 The sun gear bearing is placed directly into the planetary arm bracket, the overall mechanical structure designed to ensure concentricity of the transmission components.



出力軸表面與油封搭配確保最低磨擦係數和減少 啓動負載,保持最佳密封性,延長使用壽命, Grinding process to smooth surface of output shaft, and with oil-seal to minimum friction coefficient and reducing start up load; result in the best seal-ability and extended lifespan.



PGRH系列整體設計上可容許伺服馬達高 轉速的輸入,達到最大扭力輸出。直角設 計可節省空間。精密齒輪設計及專業齒輪 加工,製造出低運轉背隙、高效率、低噪 音及長壽命的行星減速機

combination operation with servo motor high-speed input and achieves angular designed drastically reducing the installation space. Precision gear design and gear processing create a planetary gearhead with low backlash operation, high efficiency, low noise

PGRH Series overall design suitable for

maximum torque output, Rightand long lifespan.

先進無電解鎳表面處理,耐刮,耐腐蝕,最適合高科技 設備嚴苛要求。

本體齒箱與内環齒一體鍛造成形,再經德國頂級插齒機 加工。具有高精密度,高扭力,耐磨耗等特點。 Advanced electroless nickel plating surface treatment

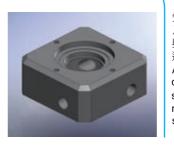
resists scratch and corrosion. Suitable for stringent require of high-tech equipment. The gear box and internal gear ring are one-piece constructed, and then processed with advanced

Germany gear shaper machinery for high-precision, high torque and abrade consumption.

行星齒輪傳動介面採用針狀軸承,滿針排列不含保 持器,以達到最大接觸面積最小間隙公差,提高結 構剛性及輸出扭力。

Planet gear transmission interface equipped with needle bearings, full needle roller bearings aligned without retainer achieve maximum exposure but smallest gap tolerances. Enhance over-all gear structure rigid and output torque.





先進馬達連接板設計,配合 入力軸襯套,安裝容易,可 與各種廠牌之伺服、步進馬 達完美搭配組合。 Advanced motor bracket design coupled with the input shaft bushing is easy to mount to any servo or stepper motor.



Products due to human error, natural disasters or other factors lead to poor or damaged, will not be covered under warranty. 產品因人為原因或天災等因素導致不良或損壞,不在保固範圍內。

# PLANETARY GEARHEADS



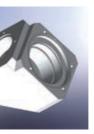
螺旋傘型齒輪採用高級合金鋼為 材質,在滾齒加工及熱處理後, 達到高精準度咬合點及低背隙、 低噪音。

Alloy steel spiral bevel gears selected after hobbing and heat treatment to ensure high accuracy of the engagement point, low backlash and low noise.



高科技油封設計上唇為防塵唇,下唇為防油 唇。採IP65防護等級的密封設計,採用高級 潤滑油脂,不洩漏、 冤保養 High-tech oil seal design on the upper lip

guard against dust intruder, lower lip to guard against oil leak. Advanced lubricants grease and IP65 protection safeguards fully avoid leaking and given it maintenance-free.



直角加工採用高精準度CNC設備。超越業界 技術門檻與傘齒輪獲得最高精密組合。螺旋傘 齒箱表面無電解鎳處理,耐刮及耐腐蝕最適合 高科技設備嚴苛需求

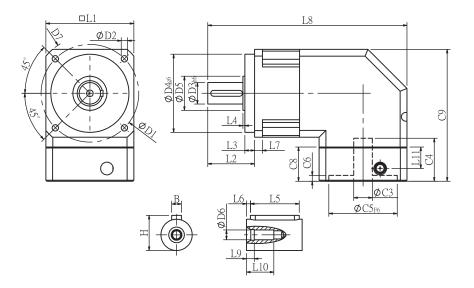
Right angular gear box processed by precision CNC equipment to obtain the highest combination with spiral bevel gears. Advanced electroless nickel plating surface treatment resists scratch and corrosion. Suitable for stringent require of high-tech equipment.

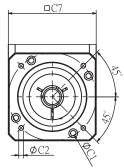


輸入端與馬達入力軸連結方法採用拴緊式機 構,鎖緊環經過動平衡分析,確保高轉速下, 結合介面的同心度及零滑差動力傳遞。 Input-end and motor shaft are coupled through a dynamic balanced collar clamping mechanism to ensure connection interface

concentricity and zero slip power transmission at high speed.

### 💽 PGRH Single Stage Dimensions PGRH單段外型尺寸圖





## Specifications 規格

Unit:mm

尺寸 Dimensions	PGRH42	PGRH60	PGRH90	PGRH115	PGRH142
D1	50	70	100	130	165
D2	3.4	5.5	6.5	8.5	10.5
D3 h6	13	16	22	32	40
D4 g6	35	50	80	110	130
D5	15	25	35	45	50
D6	M4x0.7P	M5x0.8P	M8x1.25P	M12x1.75P	M16x2P
D7	56	80	118	148	186
L1	42.6	60	90	115	142
L2	26	37	48	63	91.5
L3	5.5	7	10	10	10
L4	1.5	1.5	1.5	3.5	3.5
L5	15	25	32	40	60
L6	2	2	3	5	5
L7	4	6	8	12	18
L8	103.6	148.2	204	246.5	325
L9	4	4	4.5	6	6
L10	14	16.5	20.5	30	38
L11	13.5	21.5	22	32	44.7
C1 <sup>2</sup>	46	70	90	115	145
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M6x1P	M8x1.25P	M8x1.25P
C3 <sup>2</sup>	≦8	≦14	≦19/≦24	≦24/≦28	≦35
C4 <sup>2</sup>	29	34	44	53	76
C5 <sup>2</sup> F6	30	50	70	95	110
C6 <sup>2</sup>	6	5	5	6	9
C7 <sup>2</sup>	42.6	60	90	115	140
C8 <sup>2</sup>	25	33	35	48	65
C9 <sup>2</sup>	70.8	107.8	135	174.5	207
В	5	5	6	10	12
Н	15	18	24.5	35	43

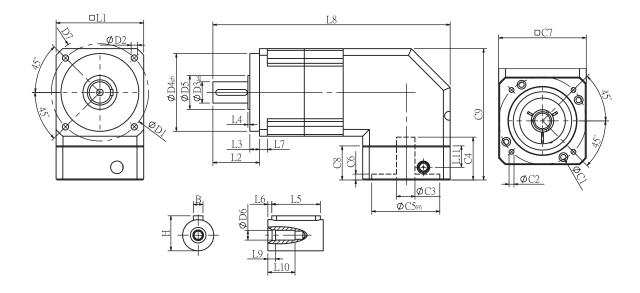
★ C1~C9是公製標準馬達連接板尺寸,請依所選用的馬達決定.

★ 本公司有權針對以上數據規格逕行設計變更不先行告知.

★ C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to the motor flange chosen.
★ Specification subject to change without notice.

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#### PGRH Double Stage Dimensions-1 PGRH雙段外型尺寸圖-1 •



Unit:mm

#### Specifications 規格 0

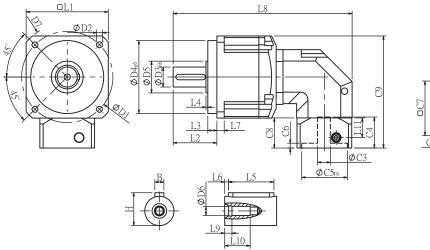
尺寸 Dimensions	PGRH42	PGRH60	PGRH90
D1	50	70	100
D2	3.4	5.5	6.5
D3 h6	13	16	22
D4 g6	35	50	80
D5	15	25	35
D6	M4x0.7P	M5x0.8P	M8x1.25P
D7	56	80	118
L1	42.6	60	90
L2	26	37	48
L3	5.5	7	10
L4	1.5	1.5	1.5
L5	15	25	32
L6	2	2	3
L7	4	6	8
L8	130.6	181.2	248
L9	4	4	4.5
L10	14	16.5	20.5
L11	13.5	21.5	22
C1 <sup>2</sup>	46	70	90
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M6x1.0P
C3 <sup>2</sup>	≦8	≦14	≦19/≦24
C4 <sup>2</sup>	29	34	44
C5 <sup>2</sup> F6	30	50	70
C6 <sup>2</sup>	6	5	5
C7 <sup>2</sup>	42.6	60	90
C8 <sup>2</sup>	25	33	35
C9 <sup>2</sup>	70.8	107.8	135
В	5	5	6
Н	15	18	24.5

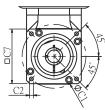
★ C1~C9是公製標準馬達連接板尺寸,請依所選用的馬達決定.

★本公司有權針對以上數據規格逕行設計變更不先行告知.

C1~C9 are motor specific dimensions(metric std shown ), Size may vary according to the motor flange chosen.
Specification subject to change without notice.

PGRH Double Stage Dimensions-2 PGRH雙段外型尺寸圖-2 





## Specifications 規格

Unit:mm

尺寸 Dimensions	PGRH60T	PGRH90T	PGRH115T	PGRH142T	PGRH180T	PGRH220T
D1	70	100	130	165	215	-
D2	5.5	6.5	8.5	10.5	13	-
D3 h6	16	22	32	40	55	-
D4 g6	50	80	110	130	160	-
D5	25	35	45	50	70	-
D6	M5x0.8P	M8x1.25P	M12x1.75P	M16x2.0P	M20x2.5P	-
D7	80	118	148	186	239	-
L1	60	90	115	142	182	-
L2	37	48	63	91.5	100.5	-
L3	7	10	10	10	16	-
L4	1.5	1.5	3	6	2.5	-
L5	25	32	40	60	70	-
L6	2	3	5	5	6	-
L7	6	8	11	16	18	-
L8	151.8	200.7	272.5	345.5	424.5	-
L9	4	4.5	6	6	8	-
L10	16.5	20.5	30	38	48	-
L11	13.5	21.5	22	32	44.7	-
C1 <sup>2</sup>	46	70	90	115	145	-
C2 <sup>2</sup>	M4x0.7P	M5x0.8P	M6x1.0P	M8x1.25P	M8x1.25P	-
C3 <sup>2</sup>	≦8	≦14	≦19/≦24	≦24	≦35	-
C4 <sup>2</sup>	29	34	44	53	76	-
C5 <sup>2</sup> F6	30	50	70	95	110	-
C6 <sup>2</sup>	6	5	5	6	9	-
C7 <sup>2</sup>	42.6	60	90	115	140	-
C8 <sup>2</sup>	25	33	35	48	65	-
C9 <sup>2</sup>	79.5	122.8	147.5	188	207	-
В	5	6	10	12	16	-
Н	18	24.5	35	43	59	-

★ C1~C9是公製標準馬達連接板尺寸,請依所選用的馬達決定.

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★ Specification subject to change without notice.

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# **PLANETARY GEARHEADS**

#### PGRH Specifications Table PGRH性能規格共表

規格 Spe	cifications		節數 Stage	減速比 Ratio	PGRH-42	PGRH-60	PGRH-90	PGRH-115	PGRH-142	PGRH-180	PGRH-220
				3	19	53	145	290	520	950	1550
				4	20	55	150	300	550	1000	1650
				5	17	54	140	290	530	1050	1700
				6	15 14	46 44	135 125	280 270	490 450	1000 960	1600 1500
			1	8	14	44	125	240	390	900	1350
			1	9	11	37	95	220	360	800	1250
			10	11	37	95	220	360	800	1250	
			14	14	44	125	270	450	960	1500	
			20	11	37	95	220	360	800	1250	
		節數 Stage	減速比 Ratio	PGRH-42	PGRH-60 (T)	PGRH-90(T)	PGRH-115(T)	PGRH-142(T)	PGRH-180T	PGRH-220	
				15	19	53	145	290	520	950	1550
額定輸出力矩 1		N•m		20	20	55	150	300	550	1000	1650
Nominal Output T	orque			25	17	54	140	290	530	1050	1700
				30	17	54	140	290	530	1050	1700
				35	17	54	140	290	530	1050	1700
			2	40	17 17	54 54	140 140	290	530	1050 1050	1700 1700
				45 50	17	54	140	290 290	530 530	1050	1700
				60	17	46	140	290	490	1000	1600
				70	14	44	125	270	450	960	1500
				80	12	41	110	240	390	900	1350
				90	11	37	95	220	360	800	1250
				100	11	37	95	220	360	800	1250
				120	15	46	135	280	490	1000	1600
				140	14	44	125	270	450	960	1500
				160	12	41	110	240	390	900	1350
				180	11	37	95	220	360	800	1250
				200	11	37	95	220	360	800	1250
急停力矩 T2NC Emergency Stop T		N • m			(* 最大輸			imes of Nomiı ue T2B =60%			e)
額定輸入轉速 <b>r</b> Nominal Input S		rpm	1,2	3-200	5000	5000	4000	4000	3000	3000	2000
。 最大輸入轉速 <b>N</b> Max. Input Spe	1max	rpm	1,2	3-200	10000	10000	8000	8000	6000	6000	4000
			1	2.20	_		< 2	< 2	< 2	< 2	< 2
超精密背隙	DO	arcmin	1	3-20			≦3	≦2	≦2	≦2	≦2
Micro Backlash	1 PU		2	15-200	-	-	≦ 5	≦4	≦4	≦4	≦4
精密背隙		arcmin	1	3-20	≦ 5	≦ 5	≦ 5	≦4	≦4	≦4	≦4
Precision Backlas	sh P1	urennin	2	15-200	≦7	≦7	≦7	≦7	≦7	≦7	≦7
標準背隙		a nama in	1	3-20	≦ 7	≦7	≦7	≦6	≦6	≦6	≦6
Standard Backlas	sh P2	arcmin	2	15-200	≦9	≦9	≦9	≦9	≦9	≦9	≦9
扭轉剛性Torsional I		N • m /arcmin	1,2	3-100	2.5	6	12	23	45	75	130
容許徑向力 F2r Max. Radial Lo		N	1,2	3-100	760	1570	2780	5340	8400	13000	35000
容許軸向力 F2a Max. Axial Loa		N	1,2	3-100	410	750	1870	3310	4670	6460	21400
使用溫度 Operating	g Temp.	°C		3-100				-10 °C ~+90 °	°C		
使用壽命Service		hr		3-100		20 (	000 (10 0007	連續運轉 Cont	inuous opera	ation)	
	200		1	3-10		20,0		<u>کيږ</u> کې			
效率 Efficiency		%		1							
			2	12-100				≧ 92%			
重量		kg	1	3-10	1.0	2.6	6.8	13.5	25.1	50	82
Weight		<u> </u>	2	12-100	1.4	3.3/2.9	8.9/7.2	14.8	26.7	55	88
安裝方向 Mounting	Position	-	1,2	3-100			任意	意方向Any dire	ction		
 噪音值 Noise Lev		dBA/1m	1,2	3-100	62	64	66	68	70	72	74
防護等級 Protectio			1,2	3-100				IP65			
		<u> </u>									
潤滑 Lubricatio	on	-	1,2	3-100				滑油 Syntheti	c Lubricant		
節數Stage	(計)市	比Ratio			減速機轉動慣 ┃ ■ ■ ■ ■ ■ ■ ■	量 Inertia(J1) PGRH-60	) PGRH-90	PGRH-115	PGRH-142	PGRH-180	PGRH-220
RIJ ÆXSTAYE			5/7/9								
1		1/5/7/9			0.06	0.40	2.28	6.87	24.2	69.8	138.2
	6/8/3	10/14/20			0.05	0.30	1.45	4.76	14.5	50.3	103.6
1	N-10 N-1	比Ratio	Kg•	cm <sup>2</sup>	PGRH-42	PGRH-60(T)	PGRH-90(T)	PGRH-115(T)	PGRH-142(T)	PGRH-180T	PGRH-220
節數Stage	减速										
		/25/35/45			0.06	0.40(0.08)	2.28(0.72)	3.02	7.83	27.7	80.3

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